

CONCRETE MIXER INSTRUCTIONS



Towing:

1. Do not tow the mixer unless the tow-pole is bolted in place and safety bolt on the end of the tow-pole is securely fastened.
2. Securely fasten hitch to towing vehicle.
3. Safety chains must cross under tow-pole and be positioned to prevent the tow-pole from dropping to the ground in the event of hitch failure.
4. Lock the drum in the tow position.
5. Never tow the mixer over 55 MPH! Do not tow unless drum is empty!

Starting:

1. Make sure the drum does not contain any materials.
2. Be sure the drum is in LOCKED in the desired "OPERATING" position.
3. Start engine and allow 1-2 minutes for warming up.

Charging the mixer:

(To obtain best results, charge mixer with the drum turning.)

1. Add the required amount of water.
2. Add the required amount of cement and preferably one shovel full of coarse aggregate. This will form a brine and the aggregate will break up any lumps of cement.
3. Add the rest of the aggregate and allow mix about a minute.
4. After the mixing time, discharge the mix by holding the hand wheel firmly with one hand, releasing the locking lever with the other, and using BOTH hands on hand-wheel to discharge mix. Be sure to relock drum before remixing!
5. After discharging batch, immediately add the required water for the next batch and let paddles turn in water for a short time. This will clean drum and paddles and keep next batch free of lumps!
6. When finished thoroughly clean the mixer! You will be charged a cleaning charge if

mixer is not cleaned before return! To do this easily put a pail-full of water into drum while it is turning as soon as last batch is done and add two shovels of small stone or gravel. Allow this mixture to scour the drum for a couple of minutes and discharge. Wash again with water, inside and out.

Stopping the mixer:

1. Before opening the engine cover, sure the drum is locked and unable to tilt.
2. Push the stop button on engine cover till engine stops completely.